



Crankshaft Center Line Stock 454 cid

<b>IMCO</b>	APPROVALS	DATE	<b>PowerFlow Plus 85° Risers</b>			
	DRAWN RT	09/23/03				
MATERIAL Aluminum	MFG ENG		DWG. NO.	504	REV.	A
	QUAL ENG		CAD FILE:	PF-84Plus	Sheet 1 of 1	